

# Standex | Smart.

Partner, Solve, Deliver® "Solving your complex problems is why we exist."



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### **ABOUT STANDEX**

# Customer Focused Engineering Solutions. "Innovating for more than 50 years."

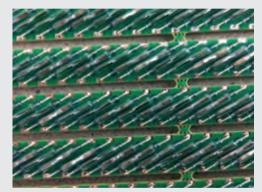
The Standex Electronics business, a division of Standex International Corporation (NYSE:SXI), has been providing solutions through high-performing products since the 1950's. Through growth, acquisition, strategically partnering with customers, and applying the latest engineering designs to the needs of our ever-changing world, Standex Electronics technology has been providing quality results to the end-user. The approach is achieved by partnering with customers to design and deliver individual solutions and products that truly address customers' needs.

Standex Electronics is headquartered in Fairfield, Ohio, USA, Standex Electronics has eleven manufacturing facilities in seven countries, located in the United States, Germany, China, Mexico, the United Kingdom, Japan, and India.



### WHO WE ARE / WHERE WE PLAY

Powerfully transforming. "When failure is not an option, designers of critical electronic components rely on Standex and their decades of experience."



Standex Electronics is a worldwide market leader in the design, development and manufacture of reed switch and sensor solutions. Our sensor solutions include Meder, Standex and KOFU (formerly OKI) brand reed switches, as well as a complete portfolio of reed relays, and a comprehensive array of fluid level, proximity, motion, water flow, HVAC condensate,

hydraulic pressure differential, capacitive, conductive and inductive sensors. Our work, growth, and dedication to providing reliable high-quality products through our engineering and manufacturing expertise go beyond products we ship. We offer engineered product solutions for a broad spectrum of product applications in all major markets, including but not limited to:

- · Aerospace & Military
- Alternative Energy
- Automotive & Transportation
- Fluid Flow
- Food Service
- General Industrial
- Heavy Duty Truck
- · Household & Appliances
- HVAC/R
- Hydraulics
- · Industrial & Power
- Lighting

- Medical
- Meterina
- · Off Highway
- Pool & Spa
- Recreational
- · Security & Safety
- Space
- Test & Measurement
- · Utilities & Smart Grid

Our values and what we believe align to the partner, solve, and deliver® approach. We produce parts but we are more than that. Connecting with your team as a strategic partner, listening to your challenges, and arriving at ways to solve your complex problems through our solutions are why we exist. We have custom capabilities that address your needs. Our team leverages our dynamic and diverse engineering expertise and other resources such as our global facilities for logistics and production.



Standex Electronics has been innovating for over 50 years by developing new products, partnering with customers, and expanding our global capabilities. We have also grown our global reach and local touch through synergistic acquisitions.

1960 National Transistor 1969 Paul Smith Company 1971 Comtelco

1973 Underwood Electric

1974 Van Products

1998 ATR Coil/ Classic Coil Winding 2001 ATC-Frost Magnetics 2002 Cin-Tran

2003 Magnetico / Trans America

2004 Lepco

2008 BG Laboratories

2012 Meder Electronic 2014 Planar Quality Corp. 2015 Northlake Engineering, Inc.® 2017 OKI Sensor Device Corp. 2018 Agile Magnetics 2020 Renco Electronics. Inc.

1960

1970

1990

2000

2010













### **OUR CAPABILITIES**









#### MANUFACTURING

Automated Optical Inspection (AOI)

Auto AT Switch Sorting

SMT Line with Pick & Place & Reflow

Reed Switch Manufacturing & Sensor Packaging

Wire Prep & Harness Assembly

Thermoplastic & Thermoset Overmolding

Wave & Selective Soldering

Low Pressure (Hot Melt) & Injection Molding

Potting - 2 Component

Reflow Oven - Multiple Zone Convection

Laser Welding

Plasma Surface Treatment

Stainless Steel, Metal & Plastic Fabrication

Lean Manufacturing Principles

Complete, In-House Machine Shop

#### **ENGINEERING**

3-D Magnetic Sensor Mapping

3-D CAD Modeling & 3-D Printing

Electronic sensor engineering

Circuit Design and PCB Layout

Mechanical Design & Packaging

Rapid Prototyping

Magnetic Simulation Software

Mechanical, Thermal & FEA Analysis

Plastic Mold Flow Simulation

APQP Project Management

#### **OUALITY & COMPLIANCE**

AS9100, IS09001 & IATF16949 Certifications

ITAR Compliance

Automotive Core Tools

RoHS, REACH, UL, ATEX & IECEx, VDE, Vds

#### TESTING & LAB CAPABILITIES

High Voltage/Partial Discharge Testing

Specialized Lab Testing Equipment: Network

Analyzers, Nanovoltmeters, Gauss / Teslameters,

Fluxmeters, Picoammeters

Reed Switch Parametric Testing

Custom Sensor Test System Design & Build

Full Load & Temperature Rise Testing

2-D/3-D Microfocus X-ray Inspection

Digital Microscopic Inspection

Burn-In & Life Testing

Thermal Shock & Temperature Cycling

Humidity, Salt Fog, & Solderability

Moisture Resistance & Seal Testing



### TOOL SHOP - MACHINERY, TOOLS & ASSEMBLY



## Tool Shop - Machinery & Equipment, Tools & Assembly Services

Standex Electronics' tool shop was established in 1996, as a result of the growing demand for high precision quality tooling for our Reed Products as well as a means of expanding our customer service offering. Our qualified tool shop is a reliable partner providing customer support in the areas of planning, designing and constructing molding tools, punching tools and smaller pressure die-casting tools. Whether single piece or mass production tooling, a team of highly motivated and qualified employees will work with you to design

and construct the tooling that is according to your specifications as agreed upon in the form of a written quotation. The most advanced techniques will be utilized in milling, wire eroding, die sinking and grinding, as well as a select grade of steel in connection with the ideal coating will be used to guarantee that the best quality and durability is achieved for the longest life of the tool. In general, sampling, optimizing and in-house maintenance are provided for all tooling as well as first sample and failure analysis reporting.

## Machinery & EquipmentSink EDM machine

Wire EDM machine

- EXERON / INGERSOLL

  Machining stroke max. 620 x 420 x 400 mm
- Milling machine
   HERMLE / BRIDGEPORT
   Machining stroke max. 1000 x 500 x 500 mm
- SODICK / MITSUBISHI

  Machining stroke max. 530 x 370 x 265 mm
- Grinding machine
   ELB-SCHLIFF / ZIERSCH
   Machining stroke max. 800 x 400 x 475 mm
- Measuring machine
   ZEISS
   Machining stroke 450 x 450 x 400mm
- Several state-of-the-art lathe, milling and grinding machines

#### Machine & Assembly Services

Stainless steel tube machining cutting, laser welding, marking



Fixture design and production





Tooling repair and maintenance



Specific Tools

Die-cast zinc tools



molding and stamping

Low-pressure injection molding

Various types for prototyping,



Development, design and construction



CNC design, simulation, verification and integration



**Stamping Tools** 

Progressive stamping tools for lead frames



Stamped parts for housing shields and contact pins



Injection Mold Tools

Design parts with high quality surfaces



Optical components



Technical molded parts Gearwheels, spindles, frames and holders



Insert molded parts





### PARTNER | SOLVE | DELIVER®

# Our Approach

#### **PARTNER** // TEAMWORK

Dig deep into the customer's project and develop relationship through our thought leadership, expertise, team, and global footprint.

#### **SOLVE // UNDERSTAND**

Capabilities, lab, size, shape, power management, ranges, frequency, and more around how our capabilities can provide efficient, productive, designs & products.

#### **DELIVER // QUALITY**

Help customers win through our diverse products, dynamic capabilities, reliable high-quality magnetics solutions, and customer driven innovation and service.

### **Our Custom Solutions Process**



- · Understand Application
- · Define Design Targets
- · No. of Switches
- Form (A,B,C,E)
- · Max Voltage, Power, & Current
- · Hot or Cold Switching
- · Life Expectancy Requirements
- · Isolation Requirements
- · Impedence Limitations
- · Temperature Range

- · Certifications & Standards
- · Open Engineering Team Dialogue
- · Footprint, Special Pin-Outs
- Optimize Efficiency
- · Electrical Modeling
- · Preliminary Design Approval
- Identify Custom Components
- · Creepage & Clearance Distances
- · Generate Print & Quotation

- · Final Design Approval
- Generate BOM
- · Order Material
- · Queue Samples
- · Sample Build
- Test & Report
- Application Testing
- Feedback
- · Repeat As Needed

- Production Order
- · APQP
- FAI
- DFMEA & PFMEA
- · Line Audit
- PPAP
- Delivery
- · Sustaining Engineering

Complex problems deserve custom solutions - As your "application engineer experts", we select the appropriate advanced sensing technology to meet the demands of our customers. Our versatile engineering expertise in magnetic sensing technologies and custom packaging allows us to be a one-stop-shop for your sensing requirements."







### REED SWITCH TECHNOLOGY

Standex Electronics is the world's largest manufacturer of reed switches (>700M/yr) with >50% market share offering the most comprehensive listing of reed switches that cover the majority of low power switching requirements. Because reed switches are hermetically sealed (glass to metal seal) they are impervious to almost all environments. This opens up a vast number of applications where they are the only technology capable of meeting specific requirements where certain mechanical switches and semiconductor switches are environmentally limited.

Reed relays and reed sensors both use the reed switch as the heart of their switching mechanism. New applications continue to arise at a significant pace for both products because of the reed switch's unique switching capability. What is driving these new applications is the ever broadening of new reed relay, reed sensor and fluid level designs by Standex Electronics. Our solutions include KOFU (formerly OKI Sensor Device Corp.), MEDER and KENT brand reed switches...







"Standex offers the most comprehensive listing of reed switches that cover the majority of low power switching requirements"

#### **KOFU REED SWITCHES**

- Largest global production volume >500M/yr
- · Widest product range 7mm 21mm
- · Highest industry quality/long life
- · Suitable for high-rel automotive & ATE
- · Meet high voltage/breakdown requirements

#### MEDER REED SWITCHES

- · Mechanized manufacturing in Germany
- · World's smallest 3.95mm
- · Unique flat blade ideal for surface mounting
- · High voltage vaccuum version now available

#### KENT REED SWITCHES

- · Manufactured in the UK
- · Clear glass 12.7mm 20mm glass
- · Highly automated, lowest industry cost
- · Industrial grade- security, appliance, consumer



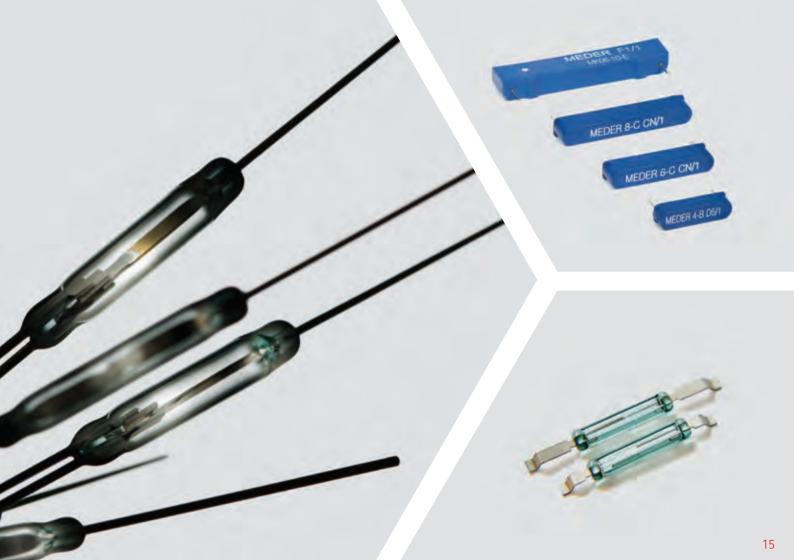
The Reed Switch was first invented by Bell Labs in the late 1930s. However, it was not until the 1940s when it began to find application widely as a sensor and a Reed Relay. Here it was used in an assortment of stepping / switching applications, early electronic equipment and test equipment. In the late 1940s Western Electric began using Reed Relays in their central office telephone switching stations, where they are still used in some areas today. The Reed Switch greatly contributed to the development of telecommunications technology.

Over the years several manufacturers have come and gone, some staying longer than they should have, tainting the marketplace with poor quality, and poor reliability. However, most of the manufacturers of Reed Switches today produce very high quality and very reliable switches. This has given rise to unprecedented growth.

Today Reed Switch technology is used in all market segments including: test and measurement equipment, medical electronics, telecom, automotive, security, appliances, general purpose, etc. Its growth rate is stronger than ever, where the world output cannot stay abreast with demand.

As a technology, the Reed Switch is unique. Being hermetically sealed, it can exist or be used in almost any environment. Very simple in its structure, it crosses many technologies in its manufacture. Critical to its quality and reliability is its glass to metal hermetic seal, where the glass and metal used must have exact linear thermal coefficients of expansion. Otherwise, cracking and poor seals will result. Whether sputtered or plated, the process of applying the contact material, usually Rhodium or Ruthenium, must be carried out precisely in ultra clean environments similar to semiconductor technology. Like semiconductors, any foreign particles present in the manufacture will give rise to losses, quality and reliability problems.

Over the years, the Reed Switch has shrunk in size from approximately 50 mm (2 inches) to 3.9 mm (0.153 inches) or less. These smaller sizes have opened up many more applications particularly in RF and fast time domain requirements.

















#### **ELECTRICAL & MECHANICAL BENEFITS**

Ability to switch up to 10,000 Volts

Ability to switch currents up to 5 Amps

Ability to switch or carry as low as 10 nanoVolts without signal loss

Ability to switch or carry as low as 1 femtoAmp without signal loss

Ability to switch or carry up to 7 GigaHz with minimal signal loss

Isolation across the contacts up to 10<sup>15</sup> Ohms

Contact resistance (on resistance) typical 50 milliOhms (mW)

In its off state it requires no power or circuitry

Ability to offer a latching feature

Operate time in the 100 ms to 300 ms range

Ability to operate at extreme temperature ranges from -55°C to 200°C

Ability to operate in all types of environments including air, water, vacuum, oil,

fuels, and dust laden atmospheres

Ability to withstand shocks up to 200 G

Ability to withstand vibration environments of 50 Hz to 2000 Hz at up to 30 G

Long life with no wearing parts, load switching under 5 Volts at 10 mA, will operate well into the billions of operations

#### OUR PRODUCTS ARE RECOGNIZED\*

Tested in accordance with AFC-0200 In compliance with UL, CSA, EN60950, VDE, BABT 223ZV5, ATEX & IECEx, RoHS, REACH (\*not applicable to all products)

### REED SWITCH SELECTION GUIDE

"Standex has the expertise and specialized equipment to ensure the highest quality during the custom reed switch manufacturing process."



Standex Reed Switches can be customized for your design needs. Some customization includes sorting specific magnetic sensitivity pull-in ranges and cutting and/or bending the Reed contact leads for either horizontal or vertical surface mount applications or other special mounting requirements. All GR/GP, KSK and ORD Reed Switch series with normally open, normally closed or SPDT switching functions can be customized. Various different pad layouts, length of soldering pin and magnetic sensitivity class are standard options when it comes to customizing a reed switch.

In addition to these standard options, we can also customize any switch to your own design including many value add services such as PCB assembly, epoxy sealing, conformal coating, wire termination and much more.

Custom switches can also be supplied in tape and reel or other desired packaging. Standex has the expertise and specialized equipment to ensure the highest quality during the custom reed switch manufacturing process.



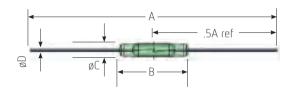
Form A

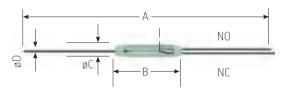
(Kofu ORD Series) (Meder KSK-1A Series)

### Form C

(Kofu ORT Series) (Meder KSK-1C Series)



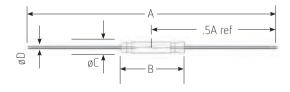






### Form A

(Kent GR, NL, PR Series)



Note: All dimensions are in mm and tolerances according to ISO 2768-m. Please refer to the product datasheets on our website for full dimensions, specifications, tolerances, etc. Not all part number combinations are possible, consult the factory for more info. We reserve the right to make any changes according to technological progress or further developments.

MEDER KENT					
REED SWITCHES REED SWITCHES		Super Ultraminiature <8m	n	Ultraminiat	
Reed Switch Series	KSK-1A04*	KSK-1A80*	MK23-80 <b>(SMD)</b>	GP400*	KSK-1A87
Description	World's Smallest	Long Life/Close	Long Life/Close	Professional	Long Life
* Most Used	Flat Lead	Differential	Differential	Grade	
Dimensions in mm (inches)					
A - Overall Length	34.5 (1.358)	35.8 (1.410)	12.3 (0.484)-13.35 (0.525)	54 (2.125)	35.7 (1.405)
B - Glass Length Max.	3.95 (0.155)	7.0 (0.275)	7.0 (0.275)	10.0 (0.393)	10.0 (0.393)
C - Glass Dia. Max.	1.5 (0.059)	1.8 (0.070)	1.8 (0.070)	1.9 (0.075)	2.0 (0.078)
D - Lead Dia.	0.8 (0.031) x 0.15 (0.006) max	0.3 (0.011)	0.3 (0.011)	0.43 (0.017)	0.4 (0.015)
Specifications	0		FORM A		
Pull-In Range	5-30 AT	10-40 AT	10-40 AT	7-30 AT	10-40 AT
Rated Power Max.	3W	10W	10W	10W	10W
Switching Voltage	30VDC	170VDC	170VDC	180VDC	200VDC
Switching Current	0.3A DC	0.5A DC	0.5A DC	0.5A DC/AC	0.4A DC
Highlights	* MEDER	MEDER	MEDER	€ KENT	<u>MEDER</u>
UL Certificate NRNT2/8.E156887	c <b>PU</b> us	c <b>Fl</b> lus	c <b>71</b> 0s	c <b>91</b> 0s	c <b>91</b> 0s

MEDER electronic						
REED SWITCHES	Ultraminiature 9-14mm					
Reed Switch Series	MK23-87 <b>(SMD)</b>	KSK-1A35	MK23-35 <b>(SMD)</b>	KSK-1A35/1*	KSK-1A31	
Description	Long Life	Flat Lead	Flat Lead	Mini / Flat Lead	Miniature	
* Most Used				High Voltage	Mercury	
Dimensions in mm (inches)						
A - Overall Length	14.9 (0.586)-16.6 (0.653)	34.5 (1.358)	15.75 (0.620)-19.9 (0.775)	34.5 (1.358)	41.0 (1.614)	
B - Glass Length Max.	10.0 (0.393)	10.5 (0.413)	10.5 (0.413)	10.5 (0.413)	11.0 (0.433)	
C - Glass Dia. Max.	2.0 (0.078)	2.1 (0.082)	2.1 (0.082)	2.1 (0.082)	2.5 (0.098)	
D - Lead Dia.	0.4 (0.015)	1.2 (0.047) x 0.2 (0.008)	1.2 (0.047) x 0.2 (0.008)	1.2 (0.047) x 0.2 (0.008)	0.5 (0.019)	
Specifications	0		FORM A			
Pull-In Range	10-40 AT	10-40 AT	10-30 AT	10-40 AT	10-40 AT	
Rated Power Max.	10W	20W	20W	50W	50W	
Switching Voltage	200VDC	200VDC	200VDC	500VDC	500VDC	
Switching Current	0.4A DC	1A DC	1A DC	2.0A DC	2.0A DC	
Highlights	<u>MEDER</u>	€ MEDER	<u> MEDER</u>	(W) MEDER	<u> MEDER</u>	
UL Certificate NRNT2/8.E156887	c <b>SI</b> L us	c <b>FL</b> Lus	c <b>Fl</b> Lus	c <b>71</b> 2 us	c <b>Fl</b> Lus	

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MEDER KENT					
REED SWITCHES REED SWITCHES			Ultraminiature 9-		
Reed Switch Series	KSK-1A46	MK23-46 <b>(SMD)</b>	GP501*	KSK-1A66*	KSK-1E66
Description	Close	Close	High	High Automotive Grade	Latching
* Most Used	Differential	Differential	Stability		High Automotive Grade
Dimensions in mm (inches)					
A - Overall Length	44.3 (1.744)	16.9 (0.665)-18.55 (0.730)	54 (2.125)	44.3 (1.744)	44.3 (1.744)
B - Glass Length Max.	12.0 (0.472)	12.0 (0.472)	12.7 (0.5)	14.0 (0.551)	14.0 (0.551)
C - Glass Dia. Max.	2.0 (0.078)	2.0 (0.078)	2.3 (0.090)	2.2 (0.086)	2.2 (0.086)
D - Lead Dia.	0.5 (0.019)	0.5 (0.019)	0.45 (0.017)	0.5 (0.019)	0.5 (0.019)
Specifications	0	<del></del>	FORM A		── FORM E
Pull-In Range	10-40 AT	10-40 AT	10-35 AT	10-40 AT	30-40 AT
Rated Power Max.	10W	10W	10W	10W	10W
Switching Voltage	200VDC	200VDC	200VDC	180VDC	100VDC
Switching Current	0.5A DC	0.5A DC	0.5A DC/AC	0.5A DC	0.5A DC
Highlights	MEDER .	<u> MEDER</u>	€ KENT	MEDER MEDER	<u> MEDER</u>
UL Certificate NRNT2/8.E156887	c <b>71</b> 1 us	c <b>FN</b> us	c <b>Flu</b> us	c <b>\\</b> us	c <b>91</b> 1us

MEDER					
electronic REED SWITCHES			Ultraminiature 9-1		
Reed Switch Series	KSK-1A66/3*	MK23-66 <b>(SMD)</b>	KSK-1B90U*	KSK-1C90U*	KSK-1C90F
Description	High	High-Grade	Normally Closed	Changeover	Changeover
* Most Used	Performance	Automotive			NC Dog Leg Bend
Dimensions in mm (inches)					
A - Overall Length	44.3 (1.744)	18.8 (0.740)-20.55 (0.809)	55.1 (2.169)	55.1 (2.169)	54.5 (2.145)
B - Glass Length Max.	14.0 (0.551)	14.0 (0.551)	14.0 (0.551)	14.0 (0.551)	14.0 (0.551)
C - Glass Dia. Max.	2.2 (0.086)	2.2 (0.086)	2.54 (0.1)	2.54 (0.1)	2.54 (0.1)
D - Lead Dia.	0.5 (0.019)	0.5 (0.019)	0.5 (0.019)	0.5 (0.019)	0.5 (0.019)
Specifications	0	— FORM A —	—○ FORM B	0	— FORM C
Pull-In Range	10-40 AT	10-40 AT	15-45 AT	15-45 AT	15-45 AT
Rated Power Max.	10W	10W	10W	10W	10W
Switching Voltage	200VDC	180VDC	175VDC	175VDC	175VDC
Switching Current	0.5A DC	0.5A DC	0.5A DC	0.5A DC	0.5A DC
Highlights	⊕ MEDER	<u> MEDER</u>	€ MEDER	€ MEDER	P ₹ MEDER
UL Certificate NRNT2/8.E156887	c <b>FLL</b> us	c.F.V.us	c <b>FU</b> us	c <b>FIL</b> us	c <b>51</b> 2 us

MEDED COMPANY

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MEDER KENT			
REED SWITCHES REED SWITCHES			
Reed Switch Series	MK23-90 <b>(SMD)</b>	GP560*	PR560
Description	Changeover	High	AC Line
* Most Used	NC Dog Leg Bend	Stability	Voltage
Dimensions in mm (inches)			
A - Overall Length	24.9 (0.980)-25.9 (1.019)	54 (2.125)	54 (2.125)
B - Glass Length Max.	14.0 (0.551)	14.2 (0.559)	14.2 (0.559)
C - Glass Dia. Max.	2.54 (0.1)	2.3 (0.090)	2.3 (0.090)
D - Lead Dia.	0.5 (0.019)	0.6 (0.023)	0.6 (0.023)
Specifications	FORM C	•	— FORM A ———○
Pull-In Range	15-45 AT	10-50 AT	20-40 AT
Rated Power Max.	10W	10W	10W
Switching Voltage	175VDC	200VDC	100VDC/250VAC
Switching Current	0.5A DC	1.0A DC/AC	1.0A DC/AC
Highlights	MEDER MEDER	€ KENT	ENT KENT
UL Certificate NRNT2/8.E156887	c <b>911</b> us	c <b>SM</b> us	c <b>-71</b> 2 us

MEDER KENT					
REED SWITCHES REED SWITCHES			Miniature 16-21m	m	
Reed Switch Series	KSK-1A55	KSK-1A82	GR100	NL126	PR126
Description	Lamp Load	High Current	Medium Power	Lamp	Line
* Most Used			Professional Grade	Load	Voltage
Dimensions in mm (inches)					
A - Overall Length	44.1 (1.736)	44.1 (1.736)	54 (2.125)	54 (2.125)	54 (2.125)
B - Glass Length Max.	16.5 (0.649)	16.5 (0.649)	20.3 (0.799)	20.3 (0.799)	20.3 (0.799)
C - Glass Dia. Max.	2.8 (0.110)	2.8 (0.110)	2.5 (0.098)	2.5 (0.098)	2.5 (0.098)
D - Lead Dia.	0.6 (0.023)	0.6 (0.023)	0.6 (0.023)	0.7 (0.027)	0.7 (0.027)
Specifications	•		FORM A _		
Pull-In Range	15-60 AT	30-40 AT	10-40 AT	20-50 AT	20-50 AT
Rated Power Max.	50W	120W	10W	50W	70W
Switching Voltage	100VDC	150VDC	100VDC/150VAC	200VDC/150VAC	300VAC/200VDC
Switching Current	0.5A DC	2.0A DC	1.0A DC	1.5A DC/AC	1.5A DC/AC
Highlights	W MEDER	(W) MEDER	KENT	W KENT	W KENT
UL Certificate NRNT2/8.E156887	c <b>711</b> us	c <b>FX</b> us	c <b>Al</b> us	c <b>F11</b> us	c <b>FN</b> us

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electronic REED SWITCHES	Miniature 16-21mm					
Reed Switch Series	KSK-1A53	KSK-1A52	MK23-52 <b>(SMD)</b>	MK23-85 <b>(SMD)</b>	KSK-1A85	
Description	High	High Breakdown	High Breakdown	Vacuum	Vacuum	
* Most Used	Frequency	Voltage	Voltage	High Power	High Power	
Dimensions in mm (inches)						
A - Overall Length	55 (2.165)	55.4 (2.181)	27.9 (1.098)-29.6 (1.165)	27.9 (1.098)-29.6 (1.165)	55.5 (2.185)	
B - Glass Length Max.	20.5 (0.807)	21.0 (0.826)	21.0 (0.826)	21.0 (0.826)	21.0 (0.826)	
C - Glass Dia. Max.	2.8 (0.110)	2.75 (0.108)	2.75 (0.108)	2.75 (0.108)	2.75 (0.108)	
D - Lead Dia.	0.6 (0.023)	0.6 (0.023)	0.6 (0.023)	0.6 (0.023)	0.6 (0.023)	
Specifications	<b>~</b>		FORM A		•	
Pull-In Range	-	15-70 AT	15-70 AT	15-55 AT	15-55 AT	
Rated Power Max.	10W	50W	50W	100W	100W	
Switching Voltage	200VDC	350VDC	350VDC	1,000VDC	1,000VDC	
Switching Current	1.0A DC	0.5A DC	0.5A DC	1.0A DC	1.0A DC	
Highlights	MEDER	(W) MEDER	W MEDER	W A MEDER	(W) A MEDER	
UL Certificate NRNT2/8.E156887	c <b>711</b> us	c <b>FLL</b> us	c <b>91</b> 2us	c <b>FX</b> us	c <b>FLL</b> us	

MEDER					
electronic REED SWITCHES	Min	iature 16-21mm			
Reed Switch Series	KSK-1B85	KSK-1E85	KSK-1C10	KSK-1A33	KSK-1A83
Description	Normally Closed	Latching	High Current	High Current	High Current
* Most Used	Latching		Changeover		Flat Lead
Dimensions in mm (inches)					
A - Overall Length	55.5 (2.185)	55.5 (2.185)	86.1 (3.390)	79.0 (3.110)	81.6 (3.212)
B - Glass Length Max.	21.0 (0.826)	21.0 (0.826)	34.3 (1.350)	52.0 (2.047)	53.4 (2.102)
C - Glass Dia. Max.	2.75 (0.108)	2.75 (0.108)	5.16 (0.203)	5.4 (0.212)	5.4 (0.212)
D - Lead Dia.	0.6 (0.023)	0.6 (0.023)	1.01 (0.040)	0.5 (0.019)	2.49 (0.098) x 0.54 (0.213)
specifications	FORM B	FORM E	FORM C	0	— FORM A —
Pull-In Range	15-55 AT	30-55 AT	60-80 AT	80-100 AT	100-150 AT
Rated Power Max.	100W	100W	100W	50W	50W
Switching Voltage	350VDC	350VDC	500VDC	10,000VDC	7,500VDC
Switching Current	1.0A DC	1.0A DC	3.0A DC	3.0A DC	3.0A DC
Highlights	W A MEDER	W A MEDER	W FOR	(W) A MEDER	(W) A MEPER
UL Certificate NRNT2/8.E156887	c <b>FLL</b> us	c <b>FLL</b> us	c <b>711</b> us	c <b>71</b> 2 us	c <b>FLI</b> us







W High Power A High Voltage SPDT Closed SPDT Changeover Approval

MEDER

MEDER

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electronic REED SWITCHES		
Reed Switch Series	KSK-1A69	KSK-1A54
Description	High Current	High
* Most Used	Flat Lead	Frequency
Dimensions in mm (inches)		
A - Overall Length	81.6 (3.212)	81.6 (3.212)
B - Glass Length Max.	53.4 (2.102)	53.4 (2.102)
C - Glass Dia. Max.	5.4 (0.212)	5.4 (0.212)
D - Lead Dia.	2.49 (0.098) x 0.54 (0.213)	1.3 (0.051)
Specifications	•—— F0	RM A ———
Pull-In Range	95-170 AT	
Rated Power Max.	50W	25W
Switching Voltage	10,000VDC	500VDC
Switching Current	3.0A DC	1.5A DC
Highlights	W A MEDER	MEDER
UL Certificate NRNT2/8.E156887	c <b>SU</b> us	c <b>Fl</b> us







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KUFU						
REED SWITCHES	Super	· Ultraminiature <8mm		Ultraminiature 9-14mm		
Reed Switch Series	ORD213*	ORD311*	ORD211*	ORD219*	ORD312*	
Description			•			
* Most Used						
Dimensions in mm (inches)						
A - Overall Length	35.8 (1.409)	35.8 (1.409)	35.7 (1.405)	44.3 (1.744)	44.3 (1.744)	
B - Glass Length Max.	7.0 (0.275)	7.0 (0.275)	10.0 (0.393)	12.0 (0.472)	12.0 (0.472)	
C - Glass Dia. Max.	1.8 (0.070)	1.8 (0.070)	2.0 (0.078)	2.0 (0.078)	2.0 (0.078)	
D - Lead Dia.	0.3 (0.011)	0.33 (0.013)	0.4 (0.015)	0.5 (0.019)	0.5 (0.019)	
Specifications	0		FORM A			
Pull-In Range	10-40 AT	10-40 AT	10-40 AT	10-40 AT	10-40 AT	
Rated Power Max.	1W	10W	1W	10W	30W	
Switching Voltage	24VAC/DC	100VAC / DC	24VAC/DC	100VAC / DC	200VDC / 100VAC	
Switching Current	0.1A DC	0.5A DC	0.1A DC	0.5A DC	0.5A DC	
Highlights	<b>KOFU</b>	<b>KOFU</b>	€ KOFU	○ KOFU	<b>™ KOFU</b>	

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KOFU	J
DEED SWITCHES	-

UL Certificate NRNT2.E70063

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REED SWITCHES			Ultraminiature 9-14m	ım	
Reed Switch Series	ORD221	ORD2221	ORD228VL*	ORD324*	ORD324H
Description	Offset	Offset	High Automotive	High Performance	High Performance
* Most Used		Long Lead	Grade		Long Lead
Dimensions in mm (inches)		-			
A - Overall Length	44.2 (1.740)	56.7 (2.232)	44.3 (1.744)	44.3 (1.744)	56.7 (2.232)
B - Glass Length Max.	13.0 (0.512)	13.0 (0.512)	14.0 (0.551)	14.0 (0.551)	14.0 (0.551)
C - Glass Dia. Max.	2.3 (0.090)	2.3 (0.090)	2.2 (0.086)	2.2 (0.086)	2.2 (0.086)
D - Lead Dia.	0.35 (0.014) x 0.6 (0.024)	0.35 (0.014) x 0.6 (0.024)	0.5 (0.019)	0.5 (0.019)	0.5 (0.019)
Specifications	•		FORM A		
Pull-In Range	10-30 AT	10-30 AT	10-40 AT	10-40 AT	10-40 AT
Rated Power Max.	10W	10W	10W	10W	10W
Switching Voltage	100VAC / DC	100VAC / DC	100VAC / DC	200VDC / 150VAC	200VDC / 150VAC
Switching Current	0.3A DC	0.3A DC	0.5A DC	0.5A DC	0.5A DC
Highlights	<i>)</i> • <b>KOFU</b>	€ KOFU	⊕ <mark>KOFU</mark>	€ KOFU	) <sup>⊕</sup> KOFU
UL Certificate NRNT2.E70063	71	91	<b>91</b>	71	91

74

KOLII

UL Certificate NRNT2.E70063

LOUIT

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MUF U					
REED SWITCHES	Ulti	raminiature 9-14mm		Miniature 16-21m	ım
Reed Switch Series	ORT551	ORT551-1	ORD2211	ORD2211H	ORD9215
Description	Changeover	Changeover	Lamp Load	Lamp Load	General Purpose Miniature
* Most Used		NC Dog Leg Bend		Long Lead	
Dimensions in mm (inches)					
A - Overall Length	56.1 (2.208)	55.1 (2.169)	44.1 (1.736)	57.0 (2.244)	44.1 (1.736)
B - Glass Length Max.	14.0 (0.551)	14.0 (0.551)	16.5 (0.649)	16.5 (0.649)	17.0 (0.668)
C - Glass Dia. Max.	2.54 (0.1)	2.54 (0.1)	2.8 (0.110)	2.7 (0.106)	2.8 (0.110)
D - Lead Dia.	0.5 (0.019)	0.5 (0.019)	0.6 (0.023)	0.6 (0.023)	0.5 (0.019)
Specifications	o	— FORM C ————	<b></b>	——— FORM A —	
Pull-In Range	10-30 AT	10-30 AT	20-40 AT	20-40 AT	10-50 AT
Rated Power Max.	3W	3W	50W	50W	10W
Switching Voltage	30VAC / DC	30VDC	100VAC / DC	100VAC / DC	100VAC / DC
Switching Current	0.2A DC	0.2A DC	0.5A DC inrush 3A	0.5A DC inrush 3A	0.4A DC
Highlights	P <mark>₹ KOFU</mark>	€ KOFU	(W) KOFU	(w) KOFU	KOFU
			_	_	

74

NUF U					
REED SWITCHES		Miniature 16-21mm			
Reed Switch Series	ORD229	ORD2210	ORD2210V		
Description	Pressurized		Vaccuum		
* Most Used	High Breakdown Voltage		High Breakdown Voltage		
Dimensions in mm (inches)					
A - Overall Length	55.4 (2.181)	55.4 (2.181)	55.4 (2.181)		
B - Glass Length Max.	21.0 (0.826)	21.0 (0.826)	21.0 (0.826)		
C - Glass Dia. Max.	2.75 (0.108)	2.75 (0.108)	2.75 (0.108)		
D - Lead Dia.	0.6 (0.023)	0.6 (0.023)	0.6 (0.023)		
Specifications	0	FORM A	•		
Pull-In Range	20-60 AT	15-60 AT	20-60 AT		
Rated Power Max.	50W	50W	100W		
Switching Voltage	350VDC / 300VAC	200VDC / 150VAC	350VDC / 300VAC		
Switching Current	0.7A DC / 0.5A AC	1.0A DC / 0.7A AC	1.0A DC		
Highlights	(W) KOFU	(w) A KOFU	(W) A KOFU		
UL Certificate NRNT2.E70063	<b>71</b>	71	91		

ORD/ORT switches are measured with Standex Electronics Japan (KOFU) standard coils. Pull-In value is measured with tolerances of +/-2AT

**71**2

# Standex | Strong.

### **CUSTOM SENSORS**

"Complex problems deserve custom solutions"

Standex Electronics incorporates our magnetic reed switches into a wide variety of custom proximity sensors and switches. The reed sensors come in hundreds of different sizes and shapes to meet a multitude of different application requirements. Customers have the opportunity to work with our engineers to design or select the best packaging concept that will line up with their application.

Our unique and patented production process allows us to produce not only very small reed switches, but when we incorporate these into proximity sensors the result is a small sensor with big performance impact.

These ultra-miniature components allow big improvements in the performance of diverse products within medical devices, security systems, safes, and industrial control applications.





TYPES OF SENSORS

Fluid Level Fluid Quality

### **REED SENSORS**

MK24 - B - Q - QE

Surface Mount (SMD)

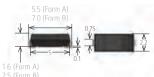
#### Rated Power Max. 3W/30VDC/0.3A | Operating Range 5-30 AT | Contact Form A, B

- Sensitivity Range AT: A=5-10, B=10-15, C=15-20, D=20-25, +5AT spans
- 2 Lead Design: 1 (Axial), 2 (Gull-Wing), 3 (J-Lead)
- Contact Form B (Normally Closed) 3 Option:
  - On/Off control switch, position detection
  - · Portable medical device, white goods, telecomm, security
  - Supplied in tape and reel according to IEC 286/part 3
  - · Worlds smallest SMD reed sensor



Highlights





MK31 - $\underline{B}$  -  $\underline{3}$ 

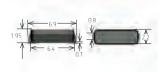
Surface Mount (SMD)

#### Rated Power Max. 3W/30VDC/0.3A | Operating Range 5-30 AT | Contact Form A

- 1 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 2 Lead Design: 3 (J-Lead)
- · On/Off control switch, position detection
- · Portable medical device, white goods, telecomm, security
- Supplied in tape and reel according to IEC 286/part 3
- · J-lead, UL



Highlights



MK23 -  $\underline{000}$  -  $\underline{0}$  -  $\underline{0}$ 

Surface Mount (SMD)

Highlights

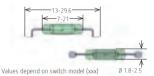
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Highlights

#### Rated Power Max. 100W/1000VDC/1A | Operating Range 10-60 AT | Contact Form A, C

- Switch Model: 35, 46, 52, 66, 80, 85, 87, 90 (Form C), 501
- Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 3 Lead Design: 1 (Axial), 2 (Gull-Wing), 5 (Helix)
- On/Off control switch, position detection
- · Telecomm, white goods, industrial, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial, Gull-Wing, inverse Gull-Wing, or helix lead, UL





MK17 - B - 0

Surface Mount (SMD)

#### Rated Power Max. 10W/170VDC/0.25A | Operating Range 10-40 AT | Contact Form A

- Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 2 Lead Design: 1 (Axial), 2 (Gull-Wing), 3 (J-Lead)
- · On/Off control switch, position detection
- · Portable medical device, white goods, telecomm, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial, Gull-Wing or J-lead, UL



















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MK22 - B - Q

Surface Mount (SMD)

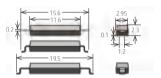
### Rated Power Max. 20W/200VDC/1.0A | Operating Range 10-30 AT | Contact Form A

- 1 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 2 Lead Design: 1 (Axial), 2 (Short Gull-Wing), 4 (Long Gull-Wing)
- · On/Off control switch, position detection
- Portable medical device, white goods, telecomm, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial or Gull-Wing lead, UL



Highlights







Surface Mount (SMD)

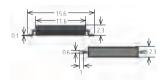
### Rated Power Max. 10W/200VDC/0.5A | Operating Range 10-60 AT | Contact Form A

- Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 1 (Axial), 2 (Gull-Wing) 2 Lead Design:
- On/Off control switch, position detection
- Portable medical device, white goods, telecomm, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial or Gull-Wing lead, UL



Highlights





## MK23 - $\underline{501}$ - $\underline{B}_{1}$ - $\underline{O}_{2}$ "Helix"

Surface Mount (SMD)

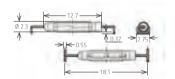
#### Rated Power Max. 10VA/200VDC/0.5A | Operating Range 7-30 AT | Contact Form A

- Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30
- 2 Lead Design: 5 (Helix)
- On/Off control switch, position detection
- · Telecomm, white goods, industrial, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial or Helix lead UI



Highlights





MK15 -<u>B</u> - <u>0</u>

Surface Mount (SMD)

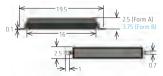
#### Rated Power Max. 10W/200VDC/0.5A | Operating Range 10-60 AT | Contact Form A, B

- Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments
- 1 (Axial), 2 (Gull-Wing) 2 Lead Design:
- · On/Off control switch, position detection
- · Telecomm, white goods, industrial, security
- Supplied in tape and reel according to IEC 286/part 3
- · Axial or Gull-Wing lead, high power switch, UL



Highlights



















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#### Surface Mount (SMD)

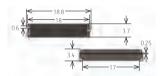
#### Rated Power Max. 10VA/200VDC/0.5A | Operating Range 10-60 AT | Contact Form A, B, C

- 1 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30 (Form A,B) H=15-20, I=20-25, K=25-30 (Form C)
  - On/Off control switch, position detection
- · Telecomm, white goods, industrial, security
- · Supplied in tape and reel according to IEC 286/part 3
- J-Lead, high power switch, UL



Highlights





## MK02 $/\frac{0}{1} - \frac{1}{2} \times \frac{X}{3} \times \frac{00}{4} - \frac{0000}{5} \times \frac{X}{\text{Termination}}$

#### Rated Power Max. 10W/200VDC/0.5A | Operating Range 4.5-15 MM

1 Operation Series:	0, 1, 2, 3, 4	Highlights
2 Contact Quantity:	1	3 3
3 Contact Form:	А, В, С	c FAL IIIS
4 Switch Model:	66, 90	IP67
5 Cable Length (mm):	200, 300, 500, 1000, 1500, 2000, 3000, 5000	
lateasated magazit (	John MKO2 // coopies out magazit	III A

- Integrated magnet (Only MK02/4 requires ext. magnet),
- · Front or above operation





## MK28 - $\frac{1}{1}$ $\frac{X}{2}$ - $\frac{000}{3}$ $\frac{X}{Termination}$

#### Rated Power Max. 10W/175VDC/0.5A | Operating Range Exact

Contact Quantity:	1	Highlights
Contact Form:	A, B, C	3 3
Switch Model:	90	
Cable Length (mm):	500	

- Vane operated screw mount proximity/motion sensor (integrated magnet)
- · Automotive, industrial automation equipment, robotics, harsh environments



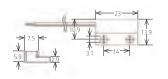


Screw Flange

#### Rated Power Max, 10W/400VDC/0.5A | Operating Range 10-60 AT

Highlights
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Position, level. and end limit sensing

























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MK05  $-\frac{1}{1} \times \frac{X}{2} \times \frac{00}{3} \times \frac{0}{4} - \frac{0000}{5} \times \frac{W}{Terr}$ 

Screw Flange

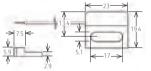
#### Rated Power Max. 10W/400VDC/0.5A | Operating Range 10-60 AT

1 Contact Quantity:	1
2 Contact Form:	A, B, C
3 Switch Model:	66, 90
4 Sensitivity Range AT	E: B=10-15, C=15-20, D=20-25,+5AT increments
C-61-1	200 200 500 1000 1500 2000 2000 5000

<sup>\*</sup>Magnet sold separate

Scale 1:15





Position, level, and end limit sensing

Highlights

MK12  $-\frac{1}{1} \underset{2}{X} \underset{3}{\underbrace{00}} \underset{4}{\underbrace{0}} - \underset{5}{\underbrace{0000}} \underset{\text{Termination}}{\underbrace{W}}$ 

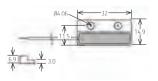
Screw Flange

#### Rated Power Max. 10W/400VDC/0.5A | Operating Range 10-60 AT

1 Contact Quantity:	1	Highlights
2 Contact Form:	A, B, C	3 3
3 Switch Model:	66, 90	c <b>FN</b> ° <sub>IIS</sub>
4 Sensitivity Range AT	: B=10-15, C=15-20, D=20-25,+5AT increments	MAA
5 Cable Length (mm):	200, 300, 500, 1000, 1500, 2000, 3000, 5000	

<sup>\*</sup>Magnet sold separate





Position, level. and end limit sensing



Screw Flange

#### Rated Power Max. 10W/400VDC/0.5A | Operating Range 10-60 AT

Contact Quantity:	1	Highlights
Contact Form:	A, B, C	3 3
Switch Model:	66, 90	c <b>SN</b> °us
Sensitivity Range AT:	B=10-15, C=15-20, D=20-25,+5AT increments	MAA
Cable Length (mm):	200, 300, 500, 1000, 1500, 2000, 3000, 5000	
lagnet sold separate		



Position, level, and end limit sensing

MK26 -  $\frac{1}{1} \times \frac{X}{2} \times \frac{00}{3} \times \frac{0}{4} - \frac{0000}{5} \times \frac{W}{\text{Termination}}$ 

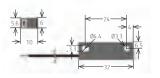
Screw Flange

#### Rated Power Max. 100W/1000VDC/1.0A | Operating Range 10-60 AT

1	Contact Quantity:	.1
2	Contact Form:	A, B, C
3	Switch Model:	66, 90
4	Sensitivity Range AT:	B=10-15, C=15-20, D=20-25,+5AT increments
5	Cable Length (mm):	200, 300, 500, 1000, 1500, 2000, 3000, 5000
6	Termination:	W

<sup>\*</sup>Magnet sold separate





Position, level, and end limit sensina

Highlights















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Screw Flange

#### Rated Power Max. 100W/1000VDC/1.0A | Operating Range 10-60 AT

1 Contact Quantity:	1
2 Contact Form:	A
3 Switch Model:	66, 85

Sensitivity Range AT: B=10-15, C=15-20, D=20-25, ...+5AT increments

5 Cable Length (mm): 500

<sup>\*</sup>Magnet included





Position, level. and end limit sensing up to 40mm

Highlights

## MK21 $/X_1 - \frac{1}{2} \frac{X}{3} \frac{00}{4} \frac{0}{5} - \frac{0000}{6} \frac{W}{Termination}$

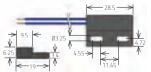
Screw Flange

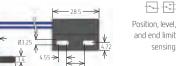
#### Rated Power Max. 100W/1000VDC/1.0A | Operating Range 10-60 AT

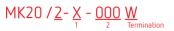
1	Case Version:	P=Potted, M=Molded (M = High Temp +150°C)	Highlights
2	Contact Quantity:	1	3 3
3	Contact Form:	A, B, C	c <b>FL</b>
4	Switch Model:	66, 90	(IP67)
5	Sensitivity Range AT:	B=10-15, C=15-20, D=20-25,+5AT increments	@ A1
6	Cable Length (mm):	500, 1000, 1500, 2000, 3000, 5000	
*	Mannet sold senarate		











#### Rated Power Max. 3W/30VDC/0.25A | Operating Range 10-30 AT

Contact Quantity:	1
Contact Form:	A
Switch Model:	04
1 Sensitivity Range AT	: B=10-15, D=20-25
2 Cable Length (mm):	100, 200, 300, 500
*Magnot cold conscato	

'Magnet sold separate





**∌** 👚 2 7mm

Highlights

C TAL'IIS

Position, level. and end limit sensing

MK20 / 1 - X - 000 WTermination

#### Rated Power Max. 10W/30VDC/0.25A | Operating Range 10-60 AT

Contact Quantity:	1
Contact Form:	A
Switch Model:	80
1 Sensitivity Range AT:	B=10-15, C=15-20, D=20-25, E=25-30
2 Cable Length (mm):	100, 200, 300, 500
*Mannet sold senarate	





Highlights

3.0mm Position, level, and end limit sensing

























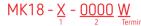






Note: All dimensions are in mm and tolerances according to ISO 2768-m. Please refer to the product datasheets on our website for full dimensions, specifications, tolerances, etc. Not all part number combinations are possible, consult the factory for more info. We reserve the right to make any changes according to technological progress or further developments. All product images are scaled 1:1 unless otherwise noted.





Rated Power Max. 10W/200VDC/0.5A   Operating Range						е	10-60 AT											
Contact Quantity:	1					 	 									_		
Contact Form:	Α																	

Switch Model: 1 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30

2 Cable Length (mm): 100, 200, 300, 500, 1000, 1500

<sup>\*</sup>Magnet sold separate



5.0mm

Highlights

, **TI** 

Position, level. and end limit sensing

## MK03 - 1 X 00 0 - 0000 W

#### Rated Power Max. 10W/400VDC/0.5A | Operating Range 10-60 AT

Lontact Quantity:		
2 Contact Form:	A, B, C	
3 Switch Model:	66, 90	
4 Sensitivity Range AT:	B=10-15, C=15-20, D=20-25,+5AT increments	
5 Cable Length (mm):	200, 300, 500, 1000, 1500, 2000, 3000, 5000	

<sup>\*</sup>Magnet sold separate





5.75mm Position, level. and end limit sensing

Highlights

**. 71**° 118

MK14  $-\frac{1}{1}$   $\underset{7}{X}$   $\underset{9}{00}$   $\underset{4}{0}$   $\underset{7}{0}$   $\underset{5}{0}$   $\underset{Termination}{W}$ 

#### Rated Power Max. 10W/400VDC/0.5A | Operating Range 10-60 AT

I Contact Quantity:	_ I
2 Contact Form:	А, В, С
3 Switch Model:	66, 90
4 Sensitivity Range AT	: B=10-15, C=15-20, D=20-25,+5AT increments

5 Cable Length (mm): 200, 300, 500, 1000, 1500

<sup>\*</sup>Magnet sold separate





4 Nmm Position, level, and end limit sensina

Highlights

c **FLI**° iis

## MK08 - $\frac{1}{1} \times \frac{X}{2} \times \frac{00}{3} = \frac{0000}{4} \times \frac{W}{\text{Termination}}$

#### Rated Power Max. 60W/400VDC/1.0A | Operating Range 10-60 AT

1	Contact Quantity:	1	
2	Contact Form:	A, B	
3	Switch Model:	66, 85	
4	Cable Length (mm):	200, 300, 500, 1000, 1500	

(KEMA 00ATEX1112 X, IECEx KEM09.0006 X according to DIN EN 60062)





Highlights

Oil resistant wire Operate -40°C to +130°C











Threaded Barrel



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## MK11 - $\frac{1}{2} \times \frac{X}{3} \times \frac{00}{4} \times \frac{0}{5} - \frac{0000}{6} \times \frac{W}{Termination}$

#### Threaded Barrel

#### Rated Power Max. 10W/200VDC/0.5A | Operating Range 10-60 AT

	Case, Thread Size:	Stainless Steel M5 or M8	Highlights
1	Contact Quantity:	1	
2	Contact Form:	A, B, C	c <b>FN</b> °us
3	Switch Model:	66, 85, 90	(P67) [III]
4	Sensitivity Range AT	: C=15-20, D=20-25, E=25-30,+5AT increments	(P67)
5	Cable Length (mm):	200 300 500 1000 1500 2000 3000 5000	AHM

5 Cable Length (mm): 200, 300, 500, 1000, 1500, 2000, 3000, 5000

\*Magnet sold separate





Position, level, and end limit detection and sensing adjustment

MK11 /  $\underline{B00}$  -  $\frac{1}{2}$   $\underbrace{X}_{3}$   $\underbrace{00}_{L}$   $\underbrace{0}_{5}$  -  $\underbrace{0000}_{6}$   $\underbrace{W}_{Tel}$ 

1	Case, Thread Size:	B=Brass, 6=M6, 8=M8, 10=M10, 12=M12	Highlights
2	Contact Quantity:	1	3 3
3	Contact Form:	A, B, C	c <b>FN</b> °us
4	Switch Model:	66, 85, 90	(P67) [II] X
5	Sensitivity Range AT	C=15-20, D=20-25, E=25-30,+5AT increments	(P6) ( )

6 Cable Length (mm): 200, 300, 500, 1000, 1500, 2000, 3000, 5000

Rated Power Max. 100W/1000VDC/1.0A | Operating Range 10-60 AT

\*Magnet sold separate





Position, level, and end limit detection and

sensing adjustment

MK11 / M8 -  $\frac{1}{1} \times \frac{1}{2} \times \frac{1}{2} \times \frac{1}{4} = \frac{1}{2} \times \frac{1}{4} \times \frac{1}{4} = \frac{1}{2} \times \frac{1}{4} \times \frac{$ 

#### Threaded Barrel

#### Rated Power Max, 100W/1000VDC/1.0A | Operating Range 10-60 AT

Case, Thread Size:	Plastic M8	Highlights
1 Contact Quantity:	1	riigiiiigiio
Contact Form:	A, B, C	c <b>FLI</b> ° IIS
3 Switch Model:	66, 85, 90	
4 Sensitivity Range	AT: C=15-20, D=20-25, E=25-30,+5AT increments	
5 Cable Lenoth (mn	n): 200, 300, 500, 1000, 1500, 2000, 3000, 5000	A A A
*Magnet sold separat		
		Position lovel





Position, level, and end limit detection and sensing adjustment

#### Threaded Barrel

#### 

	Case, Thread Size:	Plastic M8
1	Contact Quantity:	1
2	Contact Form:	А, В
3	Switch Model:	66, 85, 90
4	Sensitivity Range AT	: C=15-20, D=20-25, E=25-30,+5AT increments
5	Cable Length (mm):	200, 300, 500, 1000, 1500
* /	lagnet sold separate	
		305





Position, level, and end limit sensing

Highlights



























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MK10 -<u>C</u> - <u>270</u>

#### Rated Power Max. 10W/170VDC/0.25A | Operating Range 10-40 AT | Contact Form A

- 1 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30
- Highlights

- 2 Resistance O 270 (others available)
- · On/Off control switch, position detection
- · Level sensing applications
- Excellent for low power operation





MK06 -<u>00</u>-X

Highlights

On/Off control switch, position

detection 1inch (2.54mm) pin spacing

#### Rated Power Max. 10W/170-200VDC/0.25-0.5A | Operating Range 10-60 AT

1 Package Length (mm): 4=12.06, 5=14.30, 6=17.24,

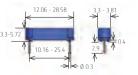
7=19.78, 8=22.32, 10=28.50

2 Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30 (Form A,B)

H=15-20, I=20-25, K=25-30 (Form C)

66, 87, 90 (Form E Latching option)





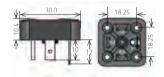
## $MK09 - \frac{1}{1} \stackrel{A}{=} \frac{00}{3} - \frac{0}{4}$

#### Rated Power Max. 10W/180VDC/1.25A | Operating Range 10-30 AT

 1	Contact Quantity:	1	 	 Highlights
	Contact Form:	ARC		 C TUS
3	Switch Model:	66, 84, 90		Do€ ***

Sensitivity Range AT: B=10-15, C=15-20, D=20-25, E=25-30 \*Reed sensor integrated into a standard Hirschmann connector





MK25  $-\frac{1}{1} \times \frac{X}{2} \times \frac{00}{3} - \frac{0000}{4} \times \frac{W}{Termination}$ 

#### Rated Power Max. 10W/400VDC/0.5A | Push Button Reed Sensor/Contactless Switching

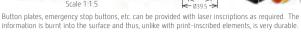
			·	
	Contact Quantity:	1	Operate -40°C to +60°C	Highlights
	Contact Form:	A, B, C	(KEMA 05ATEX1206 X	
	Switch Model:	46, 90	according to EN 60062)	£~
-				7.00

Cable Length (mm): 200, 300, 500, 1000, 1500, 2000, 3000, 5000

\*Button Accessories Sold Separate



















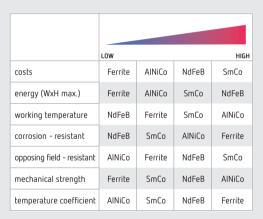








### **MAGNETS**



Reed Switch requires either a permanent magnet or magnetic field in order to activate the switch, thus it is commonly called a magnetic reed switch. Magnets have reversible and irreversible demagnetization specifications. Engineers should consider shock, vibration, strong external magnetic fields as well as high

temperatures in their designs. All these factors influence the magnetic force and the long term stability in different ways.

Preferably the magnet is mounted on the moving part of the application. Professional tuning of the magnet and reed switch pairing can improve the functionality of the whole sensor-magnet system. We offer permanent magnets in various standard housings for quick mounting or as is.

We offer the following types of permanent magnets:

- AlNiCo (Aluminum Nickel, Cobalt, Iron and Titanium)
- SmCo (Samarium Cobalt) & NdFeB (Neodymium) - rare earth
- · Hf hard ferrite

These are some of our most widely used models, others available as required.

#### Dimensions in mm

#### AlNiCo

AINICO Ø2.5 x 12.7 AINICO Ø3.0 x 12.0 AINICO Ø4.0 x 19.0 AINICO Ø5.0 x 4.0 AINICO Ø5.0 x 20.0 AINICO Ø5.5 x 22.0 AINICO Ø7.5 x 27.0 AINICO 3 2 x 3 2 x 19.0



#### Rare Earth

SmCo5 Ø1.9 x 3 SmCo5 Ø3 x 4 NdFeB N35 Ø4 x 19 NdFeB N35H Ø4 x 19 NdFeB N45 Ø4 x 19 NdFeB 250/175H Ø6 x 10 NdFeB 250/175H 10 x 5 x 1.9



#### Hard Ferrite

Hf 28/26 2.6 x 2.6 x 4.0 Hf 28/26 3.5 x 1.8 x 1.8 Hf 28/26 6.7 x 6.7 x 2.7



#### **SOLUTIONS** | Magnets

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M02	M04	M13	M05	M21/P(1,2)	Magnets in Housings
Dimensions in mm (inches)					
L - 32.4 (1.275)	L - 23 (0.905)	L - 23 (0.905)	L - 23.2 (0.913)	L - 28.6 (1.125)	
W - 16.7 (0.657)	W - 13.9 (0.547)	W - 13.9 (0.547)	W - 19.6 (0.771)	W - 19 (0.748)	
H - 10 (0.393)	H - 5.9 (0.232)	H - 5.9 (0.232)	H - 5.9 (0.232)	H - 6.35 (0.25)	
Lawrence .	100	Margin MTS	=		

M27	M11(B)	M11(S)	M11(P)	M03	Magnets in Housings
Dimensions in mm (inches					
L - 50.0 (1.969)	L - 38 (1.496)	L - 25 (0.984)	L - 38 (1.496)	L - 25 (0.984)	
W - 20.0 (0.787)	Ø - M6-M12	Ø - M5 x 0.5 / M8 x 0.5	Ø - M8 x 1.25	Ø - M5 x 0.5	
H - 10.0 (0.394)	_	_			
Scale 1:1.5	Scale 1:2.25		-	Marginet Maril	

## SENSOR ACTIVATION DISTANCES

Reed Sensor	Magnetic Sensitivity mT	Position and Movement Max. Pull-in Distance in mm				Position and Movement Min. Drop-out Distance in mm					Resulting from position and movement of the actuator magnet.	
		D1	D2	D3	D4	D5	D1	D2	D3	D4	D5	
<b>MK03</b> -1A66 <u>B</u> -500W	> 1.70	15.0	6.5	9.3	8.5	8.5	17.5	8.0	11.4	10.1	10.1	
<b>MK03</b> -1A66 <u>C</u> -500W	> 2.30	13.0	4.4	7.4	7.2	7.2	16.5	6.5	9.9	9.5	9.5	/ /01/01
<b>MK03</b> -1A66 <u>D</u> -500W	> 2.70	11.0	4.0	5.7	6.5	6.5	14.5	5.5	8.5	9.0	9.0	0100/
<b>MK03</b> -1A66 <u>E</u> -500W	> 3.10	10.0	3.5	4.5	5.7	5.7	13.5	5.0	8.0	8.5	8.5	
MK04-1A66 <u>B</u> -500W	> 1.70	15.0	6.5	9.3	8.5	8.5	17.5	8.0	11.4	10.1	10.1	
MK04-1A66 <u>C</u> -500W	> 2.30	13.0	4.4	7.4	7.2	7.2	16.5	6.5	9.9	9.5	9.5	701 Total
MK04-1A66 <u>D</u> -500W	> 2.70	11.0	4.0	5.7	6.5	6.5	14.5	5.5	8.5	9.0	9.0	103
MK04-1A66 <b>E</b> -500W	> 3.10	10.0	3.5	4.5	5.7	5.7	13.5	5.0	8.0	8.5	8.5	
<b>MK05</b> -1A66 <b>B</b> -500W	> 1.70	15.0	6.5	9.3	8.5	8.5	17.5	8.0	11.4	10.1	10.1	
MK05-1A66 <u>C</u> -500W	> 2.30	13.0	4.4	7.4	7.2	7.2	16.5	6.5	9.9	9.5	9.5	
<b>MK05</b> -1A66 <b>D</b> -500W	> 2.70	11.0	4.0	5.7	6.5	6.5	14.5	5.5	8.5	9.0	9.0	D2 D3 + D3
MK05-1A66 <u>E</u> -500W	> 3.10	10.0	3.5	4.5	5.7	5.7	13.5	5.0	8.0	8.5	8.5	• •
MK11/M8-1A66 <u>B</u> -500W	> 1.70	15.0	6.5	9.3	8.5	8.5	17.5	8.0	11.4	10.1	10.1	
MK11/M8-1A66 <u>C</u> -500W	> 2.30	13.0	4.4	7.4	7.2	7.2	16.5	6.5	9.9	9.5	9.5	
<b>MK11/M8</b> -1A66 <u>D</u> -500W	> 2.70	11.0	4.0	5.7	6.5	6.5	14.5	5.5	8.5	9.0	9.0	
MK11/M8-1A66 <u>E</u> -500W	> 3.10	10.0	3.5	4.5	5.7	5.7	13.5	5.0	8.0	8.5	8.5	8 1 8
MK13-1A66 <u>B</u> -500W	> 1.70	15.0	6.5	9.3	8.5	8.5	17.5	8.0	11.4	10.1	10.1	₩ + +
MK13-1A66 <u>C</u> -500W	> 2.30	13.0	4.4	7.4	7.2	7.2	16.5	6.5	9.9	9.5	9.5	D4 D4
MK13-1A66 <u>D</u> -500W	> 2.70	11.0	4.0	5.7	6.5	6.5	14.5	5.5	8.5	9.0	9.0	
MK13-1A66 <b>E</b> -500W	> 3.10	10.0	3.5	4.5	5.7	5.7	13.5	5.0	8.0	8.5	8.5	
All distance data above are valid for the magnets below:	4003004003 / P 2500000002 / M 2500000004 / M	102	gnet Ø4	x 19mı	n		25000	00005 00013 00021	/M13			

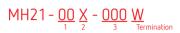
### HALL EFFECT SENSORS

tandex Electronics' Hall Effect Sensor series offer solid state reliability, low power consumption, and consistent activation points over a wide temperature range in a rugged and environmentally isolated package. Micro-Power versions operate on 2.5-3.5V battery voltage with only 5µA average supply current vs. the industry average of 5mA.

Custom options include: output- switch, latch, etc., high temperature resistance, package design and much more.

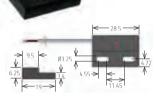
 $MH04 - \underbrace{00}_{1} \underbrace{X}_{2} - \underbrace{000}_{3} \underbrace{W}_{\text{Termination}}$ 

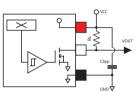
### Standard Power 3-24VDC/4mA ( $V_{rr}$ =12V) | Micro Power 2.5-3.5V/10 $\mu$ A ( $V_{rr}$ =3.5V) Power Version: 11 = Standard Power, 10 = Micro Power Highlights Function: Switch, \*Latch (\*Standard Power only) Cable Length (mm): 300, 500, other lengths as needed





Highlights Function: Switch, \*Latch (\*Standard Power only) Cable Length (mm): 300, 500, other lengths as needed





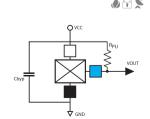
MH32 -  $\underbrace{00}_{1}$   $\underbrace{X}_{2}$  -  $\underbrace{000}_{3}$   $\underbrace{W}_{Termination}$ 

Highlights

#### Standard Power 2.7-24VDC/25mA (V<sub>cc</sub>=12V) | Micro Power 2.5-3.5V/10μA (V<sub>cc</sub>=3.5V)

11 = Standard Power, 10 = Micro Power Power Version: Function: Bipolar Switch, \*Bipolar Latch (\*Standard Power only) Cable Length (mm): 300, 500, other lengths as needed





















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